

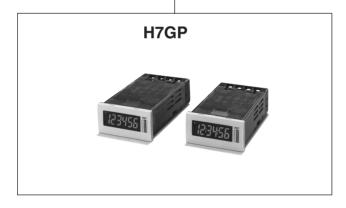
Total Counter/Time Counter

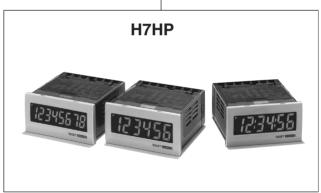
Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments. Refer to *Warranty and Application Considerations* (page 20), and *Safety Precautions* (page 15).

High-visibility, IP66/NEMA4 Protection Total Counter/Time Counter Range

- IP66 (JEM standard IP66G: oil resistance) and NEMA4 protection standards.
- Switch between NPN and PNP operation.
- Both external and manual resets provided.
- Finger-protection terminal block cover prevents electrical shocks conforming to VDE0106/100.
- Conforms to EMC standards (EN61326).
- Conforms to IEC standards, and approved by UL and CSA.
- Wide power supply range.
- Six-language instruction manual provided.







- · 6-digit total counter
- · 6-digit time counter
- DIN 48 x 24

- 6-digit total counter/time counter
- · 8-digit total counter

Новокузнецк (3843)20-46-81

DIN 72 x 36

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Казахстан (772)734-952-31

Таджикистан (992)427-82-92-69

Total Counter/Time Counter (DIN 48 x 24) **H7GP**

Compact Total Counters and Time Counters with Easy-to-read Displays and IP66G/ NEMA4 Water and Oil Resistance

- High-visibility, negative transmissive LCD display with 8.5-mmhigh characters and built-in red LED backlight at low power consumption.
- Compact (80 mm) body.



Model Number Structure

■ Model Number Legend

H7GP-

1. Classification

C: Total counterT: Time counter

2. Supply Voltage

None: 100 to 240 VAC D: 12 to 24 VDC 3. Case Color of Front Section

None: Light gray (Munsell 5Y7/1)

B: Black

Ordering Information

■ List of Models

Supply voltage	6-digit total counter		6-digit time counter	
	Light gray	Black	Light gray	Black
100 to 240 VAC	H7GP-C	H7GP-CB	H7GP-T	H7GP-TB
12 to 24 VDC	H7GP-CD	H7GP-CDB	H7GP-TD	H7GP-TDB

Specifications

■ Ratings

	Item	6-digit to	tal counter	6-digit	t time counter		
		H7GP-C	H7GP-CD	H7GP-T	H7GP-TD		
Rated supp	ply voltage	100 to 240 VAC (50/60 Hz)	12 to 24 VDC (see note 1)	100 to 240 VAC (50/60 Hz)	12 to 24 VDC (see note 1)		
External power supply		50 mA at 12 VDC		50 mA at 12 VDC			
Operating	voltage range	85% to 110% of rated sup	pply voltage				
Power con	sumption		100 to 240 VAC: 6.5 VA max. 12 to 24 VDC: 0.6 W max.				
Dimension	ns	48 x 24 x 80 mm (W x H x	(D)				
Mounting r	method	Flush mounting					
External co	onnections	Screw terminals					
Degree of p	protection	Panel surface: JEM IP660	and NEMA Type 4 (indo	ors)			
Display		7-segment, negative trans	smissive LCD (with red ba	cklight)			
Digits		6 digits (8.5-mm-high cha	racters)				
Input mode	е	Up (increment)		Accumulative			
Max. count	unting speeds 30 Hz or 5 kHz (selected via DIP switch)						
Counting range 0		0 to 999999					
Time specification 0.1 to 99999.9 h/1 s to 99		99 h 59 min 59 s					
Timing accuracy				±100 ppm (-10°C to 55°C)			
Memory ba	ackup	EEP-ROM: 200,000 operations min.					
Input	Input signals	Count, reset, and key pro-	, ,	Start, reset, and key p			
	Input method	No-voltage input (NPN transistor input) or voltage input (PNP transistor input) (selected via DIP switch)					
	Count, reset, start	No-voltage input (NPN tra Short-circuit (ON) impe Short-circuit (ON) resid Open (OFF) impedance Voltage input (PNP transis Short-circuit (ON) impe ON voltage: OFF voltage: Open (OFF) impedance	$\begin{array}{llllllllllllllllllllllllllllllllllll$				
	Key protection	Open (OFF) impedance	dance: $1\ \mathrm{K}\Omega$ max. ual voltage:0.5 VDC max e: $100\ \mathrm{k}\Omega$ min.				
Input re- sponse	Reset	20 or 1 ms (automatically counting speed)	switched according to	20 ms			
speed	Start			20 ms			
	Key protection	Approx. 1 s		Approx. 1 s			
Reset syst	tem	External and manual rese	ets				

Note: 1. Contains 20% ripple (p-p) max.

^{2.} Only a non-voltage input (NPN transistor) is possible for the key protection input. The key protection input will be a non-voltage input even if the NPN/PNP input mode is set to PNP. Key protection is used to prohibit operating the Reset Key. The reset input terminals will still be functional.

■ Characteristics

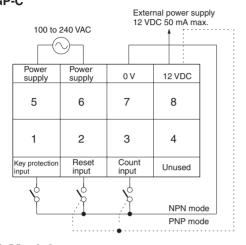
Insulation resistance	100 MΩ min. (at 500 VDC)			
Dielectric strength	2,000 VAC, 50/60 Hz for 1 min between current-carrying terminal and exposed non-current-carrying metal parts (AC model) 1,000 VAC, 50/60 Hz for 1 min between current-carrying terminal and exposed non-current-carrying metal parts (DC model) 2,000 VAC, 50/60 Hz for 1 min between power terminals and control input terminals (AC model) 1,000 VAC, 50/60 Hz for 1 min between power terminals and control input terminals (DC model)			
Impulse withstand voltage	3 kV (between power terminals) (1 kV for 12-to-24-VDC models) 4.5 kV (between current-carrying terminal and exposed non-current-carrying metal parts) (1.5 kV for 12-to-24-VDC models)			
Noise immunity	±1.5 kV (between AC power termina ±480 V (between input terminals); square-wave noise by noise simulat	,	, , , , , , , , , , , , , , , , , , ,	
Static immunity	Display: Malfunction:8 kV Destruction:15 kV DIP switch: Malfunction:4 kV Destruction:8 kV			
Vibration resistance	Destruction: 10 to 55 Hz with 0.75-mm single amplitude, four cycles each in three directions (8 minutes per cycle) Malfunction: 10 to 55 Hz with 0.5-mm single amplitude, four cycles each in three directions (8 minutes per cycle)			
Shock resistance	Destruction: 294 m/s ² each in three Malfunction: 196 m/s ² each in three			
Ambient temperature	Operating: -10°C to 55°C (with no icing) Storage: -25°C to 65°C (with no icing)			
Ambient humidity	Operating: 35% to 85%			
EMC	(EMI) Emission Enclosure: Emission AC Mains: (EMS) Immunity ESD: Immunity RF-interference: Immunity Conducted Disturbance: Immunity Burst:	EN61000-4-3: EN61000-4-6:	p 1 class A 4 kV contact discharge (level 2) 8 kV air discharge (level 3) 10 V/m (Amplitude-modulated, 80 MHz to 1 GHz) (level 3); 10 V/m (Pulse-modulated, 900 MHz ±5 MHz) (level 3) 10 V (0.15 to 80 MHz) (according to EN61000-6-2) 2 kV power-line (level 3);	
	Immunity Surge: Immunity Voltage Dip/Interruption:		2 kV I/O signal-line (level 4) 1 kV line to lines (power and output lines) (level 2); 2 kV line to ground (power and output lines) (level 3) 0.5 cycle. 100% (rated voltage)	
Approved standards	UL508, CSA22.2 No.14, conforms to EN61010-1, VDE0106/P100			
Case color	Rear section: Gray smoke; Front section: 5Y7/1 (light gray) or N1.5 (black)			
Weight	Approx. 76 g			

Connections

■ Terminal Arrangement

Note: Non-contact input is also available.

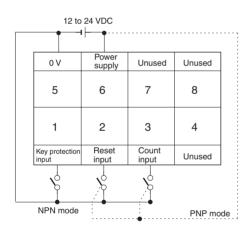
AC Models H7GP-C



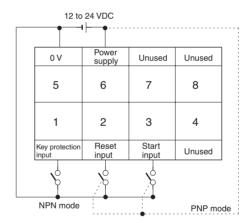
H7GP-T External power supply 12 VDC 50 mA max. 100 to 240 VAC Power Power 12 VDC 0 V supply 5 7 6 8 2 4 1 3 Key protectio Count Unused input input

NPN mode

DC Models H7GP-CD



H7GP-TD



Operation

■ DIP Switch Settings

Set all DIP switches before mounting the Counter to a control panel. All switches are set toward the display panel before shipping.

H7GP-C/-CD

Switch	Item	Functio	n
3 (On right side	Input mode (note	Display side	NPN
from front)	1)	Terminal side	PNP
4 (On left side	Counting speed	Display side	30 Hz
from front)	(note 1)	Terminal side	5 kHz

H7GP-T/-TD

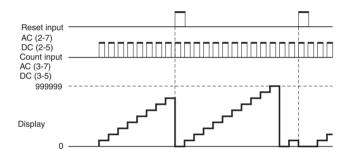
Switch	Item	Funct	tion
3 (On right side	Input mode	Display side	NPN
from front)	(note 1)	Terminal side	PNP
4 (On left side from front)	Time range (note 1)	Display side	99999.9h (note 2)
		Terminal side	99 h 59 min 59 s

Note: 1. When the setting has been changed, turned power off and on to continue. The display will show "0" when the power is turned back on.

The decimal point will flash every second when "99999.9 h" is set.

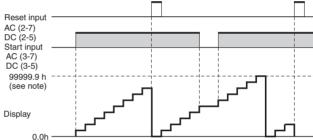
■ Operating Modes

Total Counters



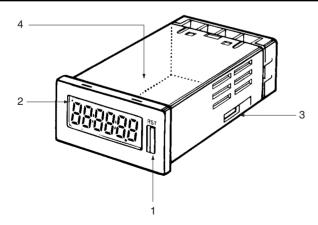
Note: The count value will return to "0" when "999999" is exceeded

Time Counters



Note: Display values are shown for full scale set to 99999.9 h. The count value will return to "0" when "99999.9" is exceeded.

Nomenclature



1. Reset Key

Resets the count value, but will not operate while the keys are protected.

2. Key Protection Indicator

Lit while the keys are protected. (Reset Key is disabled.).

3. NPN/PNP DIP Switch

(Count or start with reset)
When the setting has been changed, turned power off and on to continue. The display will show "0" when the power is turned back on. See below for details.

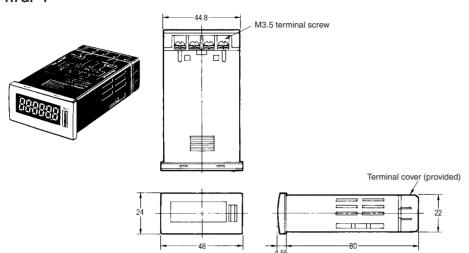
4. Counting Speed DIP Switch (H7GP-C) Time Range DIP Switch (H7GP-T)

When the setting has been changed, turned power off and on to continue. The display will show "0" when the power is turned back on. Refer to *DIP Switch Setting* for details.

Dimensions

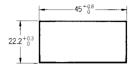
Note: All units are in millimeters unless otherwise indicated.

H7GP-C H7GP-T



Panel Cutouts

Panel cutouts are as shown below (according to DIN43700).

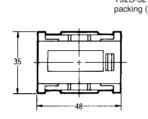


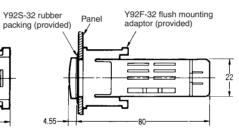
Note: 1. The mounting panel thickness should be 1 to 6 mm.

2. Water resistance will be lost if Counters are mounted side-by-side.

With Flush Mounting Bracket







Total Counter/Time Counter (DIN 72 x 36)

Compact Total Counters and Time Counters with Easy-to-read Displays and IP66G/ NEMA4 Water and Oil Resistance

- Large, easy-to-read displays: 15-mm-high characters for 6-digit models; 12-mm-high characters for 8-digit models.
- High-visibility, negative transmissive LCD display with built-in red LED backlight at low power consumption.
- Compact (66 mm) body.
- Switch 6-digit models between total counter and time counter operation.





Model Number Structure

■ Model Number Legend

H7HP-

1. Classification

A: Total counter/time counter

C: Total counter

2. Digits

None: 6 digits 8: 8 digits 3. Supply Voltage

None: 100 to 240 VAC D: 12 to 24 VDC

4. Case Color

None: Light gray (Munsell 5Y7/1)

B: Black

Ordering Information

■ List of Models

Supply voltage	6-digit total counter/time counter		8-digit total counter	
	Light gray	Black	Light gray	Black
100 to 240 VAC	H7HP-A	H7HP-AB	H7HP-C8	H7HP-C8B
12 to 24 VDC	H7HP-AD	H7HP-ADB	H7HP-C8D	H7HP-C8DB

Specifications

■ Ratings

Item		6-digit total counter/time counter		8-digit total counter	
		H7HP-A	H7HP-AD	H7HP-C8	H7HP-C8D
Rated supp	ly voltage	100 to 240 VAC (50/60 Hz)	12 to 24 VDC (see note 1)	100 to 240 VAC (50/60 Hz)	12 to 24 VDC (see note 1)
External po	wer supply	50 mA at 12 VDC		50 mA at 12 VDC	
Operating v	oltage range	85% to 110% of rated supp	y voltage		
Power cons	umption	100 to 240 VAC: 6.5 VA max. 12 to 24 VDC: 0.6 W max.			
Dimensions	1	72 x 36 x 66 mm (W x H x E	0)		
Mounting m	ethod	Flush mounting			
External co	nnections	Screw terminals			
Degree of p	rotection	Panel surface: IEC IP66 (JE	M standard IP66G) and NE	MA Type 4 (indoors)	
Display		7-segment, negative transm	issive LCD (with red backlig	ıht)	
Digits		6 digits (15-mm-high charac	,	8 digits (12-mm-high charac	cters)
Function		Total counter/time counter (selected via DIP switch)	Total counter	
Input mode		Up/down (individual) (total counter), or accumulative (time counter)			
Max. counti	ng speeds	30 Hz or 5 kHz (selected via DIP switch)			
Counting ra		-999999 to 9999999 -99999999 to 99999999			
Time specif	ication	0.1 to 99999.9 h/1 s to 99 h 59 min 59 s			
Timing accu	ıracy	±100 ppm (-10°C to 55°C)			
Memory bad	kup	EEP-ROM: 200,000 operations min.			
Input	Input signals	Count 1 (increment), count	2 (decrement), reset, and ke	ey protection (see note 2)	
	Input method	•		(PNP transistor input) (selec	ted via DIP switch)
	Count, start, gate, reset	No-voltage input (NPN transistor input) Short-circuit (ON) impedance: $1 \text{ K}\Omega \text{ max}$. Short-circuit (ON) residual voltage: 2 VDC max . Open (OFF) impedance: $100 \text{ k}\Omega \text{ min}$. Voltage input (PNP transistor input) Short-circuit (ON) impedance: $1 \text{ K}\Omega \text{ max}$. ON voltage: $9 \text{ to } 24 \text{ VDC}$ OFF voltage: 5 VDC max . Open (OFF) impedance: $100 \text{ k}\Omega \text{ min}$.			
	Key protection				
Input re-	Reset	Time counter: 20 ms; total of	counter: 20 ms or 1 ms (auto	matically switched according	g to counting speed)
sponse speed	Start	Time counter: 20 ms			
эроса	Key protection	Approx. 1 s		Approx. 1 s	
Reset syste	m	External and manual resets			

Note: 1. Contains 20% ripple (p-p) max.

^{2.} Only a non-voltage input (NPN transistor) is possible for the key protection input. The key protection input will be a non-voltage input even if the NPN/PNP input mode is set to PNP. Key protection is used to prohibit operating the Reset Key. The reset input terminals will still be functional.

■ Characteristics

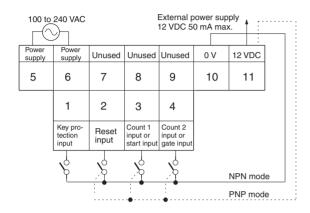
Insulation resistance	100 MΩ min. (at 500 VDC)			
Dielectric strength	2,000 VAC, 50/60 Hz for 1 min between current-carrying terminal and exposed non-current-carrying metal parts (AC model) 1,000 VAC, 50/60 Hz for 1 min between current-carrying terminal and exposed non-current-carrying metal parts (DC model) 2,000 VAC, 50/60 Hz for 1 min between power terminals and control input terminals (AC model) 1,000 VAC, 50/60 Hz for 1 min between power terminals and control input terminals (DC model)			
Impulse withstand voltage	3 kV (between power terminals) (1 kV for 12-to-24-VDC models) 4.5 kV (between current-carrying terminal and exposed non-current-carrying metal parts) (1.5 kV for 12-to-24-VDC models)			
Noise immunity	±480 V (between input terminals);	als), ±480 V (between DC power terminals), tor (pulse width: 100 ns/1 μs, 1-ns rise)		
Static immunity	Display: Malfunction: 8 kV Destruction: 15 kV DIP switch: Malfunction: 4 kV Destruction: 8 kV			
Vibration resistance	Destruction: 10 to 55 Hz with 0.75-mm single amplitude, four cycles each in three directions (8 minutes per cycle) Malfunction: 10 to 55 Hz with 0.5-mm single amplitude, four cycles each in three directions (8 minutes per cycle)			
Shock resistance	Destruction: 294 m/s ² each in three Malfunction: 196 m/s ² each in three			
Ambient temperature	Operating: -10°C to 55°C (with no icing) Storage: -25°C to 65°C (with no icing)			
Ambient humidity	Operating: 35% to 85%			
EMC	(EMI) Emission Enclosure: Emission AC Mains: (EMS) Immunity ESD: Immunity RF-interference: Immunity Conducted Disturbance: Immunity Burst:	E61326 EN55011 Group 1 class A EN55011 Group 1 class A EN61326 EN61000-4-2: 4 kV contact discharge (level 2) 8 kV air discharge (level 3) EN61000-4-3: 10 V/m (Amplitude-modulated, 80 MHz to 1 GHz) (level 3); 10 V/m (Pulse-modulated, 900 MHz ±5 MHz) (level 3) EN61000-4-6: 10 V (0.15 to 80 MHz) (according to EN61000-6-2) EN61000-4-4: 2 kV power-line (level 3); 2 kV I/O signal-line (level 4)		
	Immunity Surge: Immunity Voltage Dip/Interruption:	EN61000-4-5: 1 kV line to lines (power and output lines) (level 2); 2 kV line to ground (power and output lines) (level 3) EN61000-4-11: 0.5 cycle, 100% (rated voltage)		
Approved standards	UL508, CSA22.2 No.14, conforms	• • • • • • • • • • • • • • • • • • • •		
Case color	Rear section: Gray smoke; Front section: 5Y7/1 (light gray) or N1.5 (black)			
Weight	Approx. 106 g			

Connections

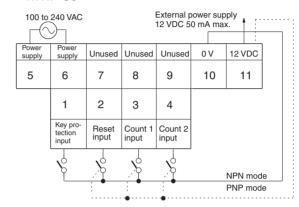
■ Terminal Arrangement

- Note: 1. Incremented for count 1 (CP1) inputs; decremented for count 2 (CP2) inputs.
 - 2. Non-contact input is also available.

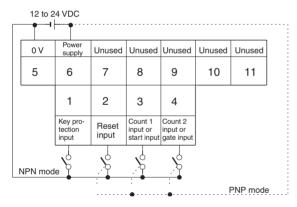
AC Models



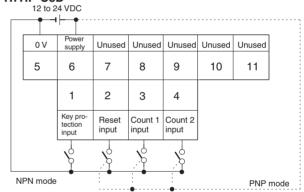
H7HP-C8



DC Models H7HP-AD



H7HP-C8D



Operation

■ DIP Switch Settings

Switches 1 to 4 are all set to OFF before shipping.



H7HP-A/-AD

Pin no.	Item	OFF	ON
1	Function	Total counter	Time counter
2	Counting speed	30 Hz	5 kHz
	Time range	99999.9 h	99 h 59 min 59 s
3	Input mode (note)	NPN	PNP
4	Unused		

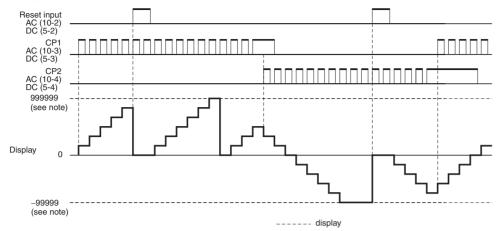
H7HP-C8/-C8D

Pin no.	Item	OFF	ON
1	Unused		
2	Counting speed	30 Hz	5 kHz
3	Input mode (note)	NPN	PNP
4	Unused		

Note: When the setting has been changed, turned power off and on to continue. The display will show "0" when the power is turned back on.

■ Operating Modes

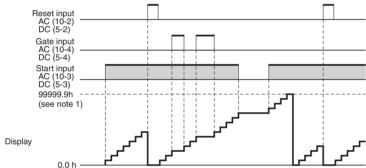
Total Counters



Note: Display values are shown for a 6-digit model.

The count value will return to "0" when "999999" is exceeded.

Time Counters

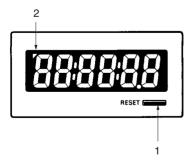


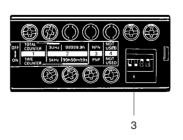
Note: 1. Display values are shown for full scale set to 99999.9 h.

The count value will return to "0" when "99999.9" is exceeded.

2. Gate input is available only when H7HP-A settings are made.

Nomenclature





(The figure shows the DIP switch label stuck to the rear of the case.)

1. Reset Key

Resets the count value, but will not operate while the keys are protected.

2. Key Protection Indicator

Lit while the keys are protected (Reset Key is disabled.).

3. DIP Switch

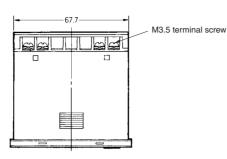
Use to change a setting. Refer to DIP Switch Settings for details.

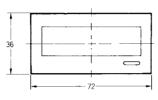
Dimensions

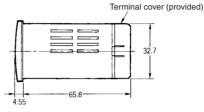
Note: All units are in millimeters unless otherwise indicated.

H7HP-A H7HP-C8



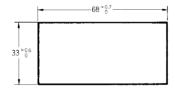






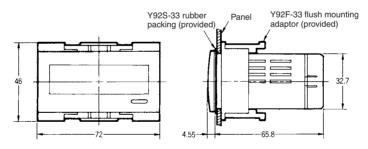
Panel Cutouts

Panel cutouts are as shown below (according to DIN43700).



- Note: 1. The mounting panel thickness should be 1 to 6 mm.
 - **2.** Water resistance will be lost if Counters are mounted side-by-side.

With Flush Mounting Bracket



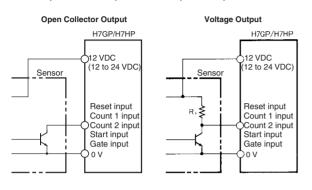
Connections (Common)

■ Input Connections

Note: The undermentioned is common for all H7GP/H7HP models.

No-voltage Input (NPN Input Mode)

Reset, Count 1, Count 2, Start, and Gate Inputs

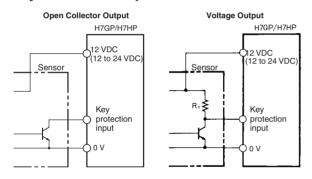


12 VDC (12 to 24 VDC)

Reset, Count 1, Count 2, Start, and Gate Inputs Specification

Note: Two-wired sensors cannot be used.

Key Protection Input



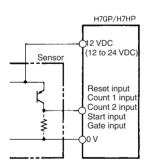
Key Protection Inputs Specification

 $\begin{array}{lll} Short-circuit \ (ON) \ impedance: & 1 \ k\Omega \ max. \\ Short-circuit \ (ON) \ residual \ voltage: & 0.5 \ VDC \ max. \\ Current \ flow \ for \ 0-\Omega \ short-circuit: & Approx. \ 0.5 \ mA \\ Open \ (OFF) \ impedance: & 100 \ k\Omega \ min. \end{array}$

Note: Two-wired sensors cannot be used.

Voltage Input (PNP Input Mode)

Reset, Count 1, Count 2, Start, and Gate Inputs



Reset, Count 1, Count 2, Start, and Gate Inputs Specification

Safety Precautions (Common)

Note: The undermentioned is common for all H7GP/H7HP models.

/ CAUTION

This may occasionally cause electric shock, fire, or malfunction. Never disassemble, repair, or modify the H7GP/H7HP.

This may occasionally cause electric shock, fire, or malfunction. Do not allow metal fragments or lead wire scraps to fall inside the H7GP/H7HP.

■ Precautions for Safe Use

Observe the following items to ensure the safe use of this product.

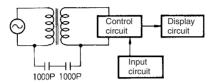
Environmental Precautions

- Store the H7GP/H7HP within the specified ratings. If the H7GP/H7HP has been stored at temperatures –10°C or lower, let it stand for 3 hours or longer at room temperature before turning ON the power supply.
- Use the H7GP/H7HP within the specified ratings for operating temperature and humidity.
- Do not operate the H7GP/H7HP in locations subject to sudden or extreme changes in temperature, or locations where high humidity may result in condensation.
- Do not use the H7GP/H7HP in locations subject to vibrations or shock. Extended use in such locations may result in damage due to stress
- Do not use the H7GP/H7HP in locations subject to excessive dust, corrosive gas, or direct sunlight.
- Install the H7GP/H7HP well away from any sources of static electricity, such as pipes transporting molding materials, powders, or liquids.
- The H7GP/H7HP is not waterproof or oil resistant.
 Do not use it in locations subject to water or oil.
- The life expectancy of internal components may be reduced if the H7GP/H7HP is mounted side-by-side.
- Do not use organic solvents (such as paint thinner or benzine), strong alkaline, or strong acids because they will damage the external finish.

Usage Precautions

- Install a switch or circuit breaker that allows the operator to immediately turn OFF the power, and label it to clearly indicate its function.
- · Be sure to wire the terminals correctly.
- Do not install input lines in the same duct or conduit as power supply or other high-voltage lines. Doing so may result in malfunction due to noise. Separate the input lines from highvoltage lines.
- Internal elements may be destroyed if a voltage outside the rated voltage is applied.
- Maintain voltage fluctuations in the power supply within the specified range.
- Use a switch, relay, or other contact so that the rated power supply voltage will be reached within 0.1 s. If the power supply voltage is not reached quickly enough, the H7GP/H7HP may malfunction or outputs may be unstable.

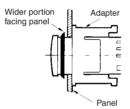
 Although the H7GP/H7HP power supply (primary side) is isolated from control circuits (secondary side) by a transformer, the primary and secondary sides of the transformer are linked by a capacitor, making it possible for high-frequency components to leak to the secondary side. Take adequate precautions against electrical shock. Do not connect input circuits to exposed parts (such as the machine body) and be sure that the power supply is turned off before wiring.



Flush Mounting

The panel surface is water-resistive (conforming to NEMA 4 and IP66). In order to prevent the internal circuit from water penetration through the space between the counter and operating panel, attach a rubber packing between the counter and operating panel and secure the rubber packing with the Y92F-3 I flush-mounting adaptor.

Be sure the rubber packing is installed in the correct direction. The wider portion must be facing the panel when installed, as shown in the following illustration. Using a flat-head screwdriver, press in the Mounting Adapter until it cannot be pressed in any further in order to ensure water-resistive performance.



Other

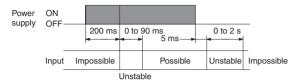
Oil resistance is not applicable to all types of oil. Be sure to test any specific oils before actual application.

■ Precaution for Correct Use

Power Supplies

When turning the power ON and OFF, input signal reception is possible, unstable, or impossible as shown in the diagram below.

Apply the power supply voltage through a relay or switch in such a way that the voltage reaches a fixed value immediately.



Self-diagnostic Function

The following displays will appear if an error occurs.

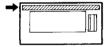
Display	Error	Correction
	–99999 max. (H7HP, 6-digit model) –99999999 max. (H7HP, 8-digit model)	Press RST Key or reset input
ΕΙ	CPU	Press RST Key or turn
E2	Memory	power OFF and then ON

Labels

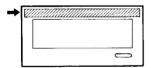
Unit labels are included with the H7GP/H7HP and DIP switch labels are included with the H7HP. Attach these labels as shown in the following illustrations.

Unit Labels

H7GP



H7HP



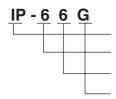
DIP Switch Labels

H7HP



Degree of Protection





Protection Specification Code (International Protection) (IEC529)

Protection against solid foreign objects

Protection against harmful ingress of water

Japan Electrical Manufacturers Association's standards (JEM1030)

Protection against oil

Protection Against Solid Foreign Objects

Grade	Protection	Criteria
5	Dust protected ((((())))	Limited ingress of dust permitted (no harmful deposit).
6	Dust-tight {{\begin{align*} \text{ \	Totally protected against ingress of dust.

Protection Against Harmful Ingress of Water

Grade	Protection	Criteria	Examination method
5	Housing jets from all directions	Protected against low-pressure jets of water from all directions; limited ingress permitted.	Spray water from all directions for one minute per m2 of external surface area and for a total time of no less than 3 minutes using the test device shown below. 2.5 to 3 m Discharging nozzle dia.: 6.3
6	Strong hosing jets from all directions	Protected against strong jets of water, e.g. for use on ship-decks; limited ingress permitted.	Spray water from all directions for one minute per m2 of external surface area and for a total time of no less than 3 minutes using the test device shown below. 2.5 to 3 m Discharging nozzle dia.: 12.5

JEM Standards Protection Against Oil

Grade	Protection	Criteria	Criteria
F	·	eration due to oil drops or spray	No penetration of oil to the extent of interfering with proper operation after dropping the specified cutting oil on a test device for 48 hours at a rate of 0.5 ℓ per hour.
G			No penetration of oil after dropping the specified cutting oil on a test device for 48 hours at a rate of 0.5 ℓ per hour.

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